



Date: Thursday, 07/02/2008 1:52:24 PM
User: Linda Lacelle

slip 12/02

Dart Aerospace Ltd.

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 37296
Estimate Number : 10706
P.O. Number :
This Issue : 07/02/2008 **S.O. No.** :
Prsht Rev. : NC
First Issue : / / **Type** : SMALL /MED FAB
Previous Run : 35462
Written By : 
Checked & Approved By : 
Comment : Est Rev:1 02.04.03 Added Inspect level 3 NG

Drawing Name : ARM
Part Number : D2012103
Drawing Number : D2012-103 REV B2
Project Number : N/A
Drawing Revision : B2
Material :
Due Date : 14/02/2008 **Qty:** 4 **Um:** Each

Additional Product

Job Number:



Seq. #: **Machine Or Operation:** **Description :**

1.0 M304TR0500W035 304 RD Tube .500 x .035W



Comment: Qty.: 3.5700 f(s)/Unit Total : 14.2800 f(s)
Material: 304/316 Seamless SS tubing, 1/2" O.D. x .035" wall(M304TR0.500W.035)
Identify as D2012-101
Batch: M107008

SB 07/02/12

2.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

1-Punch to length as per Dwg D2012-103 & template D2012-103T1(41.00")

SB 08/02/12

3.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr
2-Bend D2012-103 as per template D2012-103T2 & Dwg D2012-103

FF 08-02-12

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5.0 POWDER COATING POWDER COATING



Comment: POWDER COATING
Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

M-1 08/02/13

Date: Thursday, 07/02/2008 1:52:24 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ARM

Job Number: 37296

Part Number: D2012103

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-02-13 XJ

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 226

8/2/14

SC (4x)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

2008102/14

Job Completion



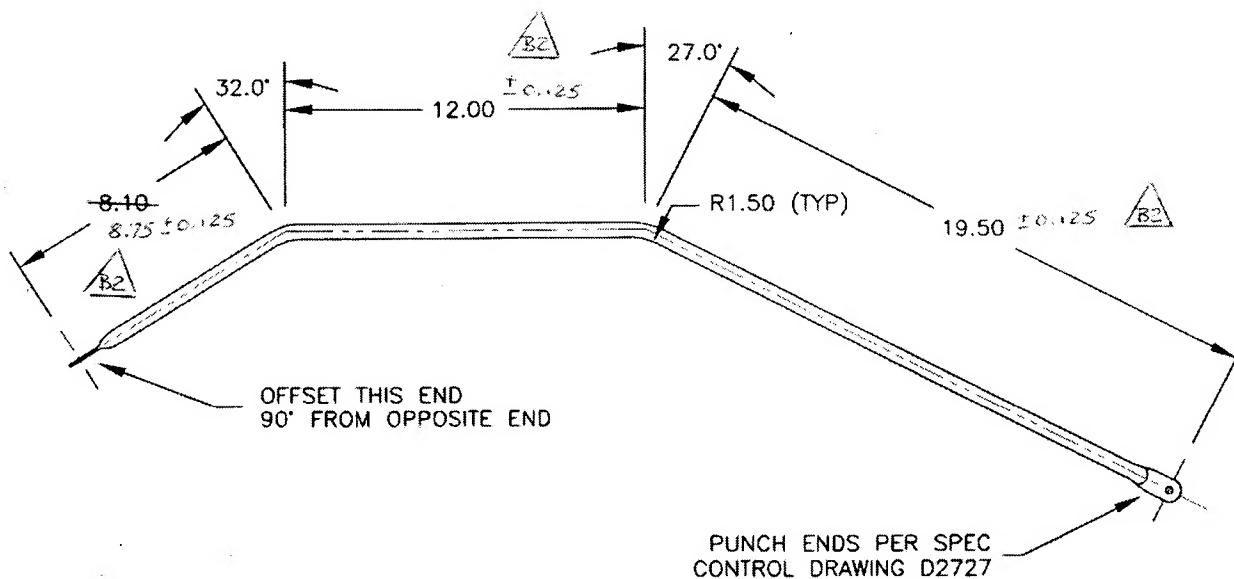
u 8/2/14

DART



RELEASED
93/05/05 KC

DESIGN	DRAWN BY	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA
KE	KE	
CHECKED	APPROVED	DRAWING NO.
DM	DM	D2012-103
DATE	TITLE	REV. B
98.04.28	ARM	SHEET 1 OF 1
		SCALE
		1:6
A	92.06.08	NEW ISSUE
B	98.04.28	CHANGE ANGLES (TSR A362)
31	02.03.25	ADD FINISH
32	05.04.27	ADD TOLERANCE, (75 MM) 810



NOTES:

1. MAKE PER TEMPLATE DT8068 (WAS DT2012-103)
2. MATERIAL: AISI 304/316 STAINLESS STEEL TUBE Ø0.500 x 0.035 WALL
3. FINISH: POWDER COAT BLACK SANDTEX (435.7) PER DART QST-43 (B1)